


Updated: 07/05/2015	TECHNICAL DATA SHEET	
Ref. : Adhesive Flux	<u>FLT 396</u>	
Created: 15/02/13	<u>Adhesive Flux</u>	



APPLICATION:

Solder flux gel FLT396 gives very good adhesive properties
 It has been developed for Surface Mounting Technology and is especially designed to rework applications and soldering of massive alloy preforms.

INSTRUCTION OF USE :

FLT396 adhesive flux can be used by manual or automatic dispensing or printing equipment.
 Dispensing syringes allow a regular and constant volume deposition.
 It's adhesive property ensure an excellent component fit.

REFLOW:

The brazing of the components can be made by hot-air oven, induction, LASER, IR or optionally by soldering iron.

RESIDU REMOVAL:

Depending on application, post-soldering residues of FLT396 Flux can be removed easily with cloth dampened with Isopropyl Alcohol.

CHARACTERISTICS:

Flux type	Dry Extract % Weight	Acid Value	Halogen % Weight
FLT 396	56	98	0

PACKAGING:

FLT396 adhesive Flux Gel is available in

- Syringes of 10 cc = 10 g or 30 cc = 30 g,
- Jars de 100g or 500g.

STORAGE:

FLT396 Flux must be stored in original packaging in a fridge for maximum 1 year.

ADDITIONAL INFORMATION:

Our manufacturing processes have been subjected to FMECA analysis (equivalent of AMDEC in Europe).

We cannot anticipate any and all conditions and situations under which the information and our products or the combination of both with others will be used. We do not assume any liability in the safety and suitability of our products alone or in combination with others. Users must make their own tests to determine the safety and suitability of each product used alone or with other products for their own use. Except any previous written agreement, our products are sold without guarantee and customers must assume all liability for any loss or damage suffered by themselves or by third parties, either from handling or use of our products alone or with others. In case of any difference or variation seen during the use of the products we request that you contact our technical department.

METAUX BLANCS OUVRES 21806 CHEVIGNY-SAINT-SAUVEUR Cedex FRANCE	Tel : (+)33 3 80 46 12 58 Fax :(+33 3 80 46 66 59
--	--