



For Rosin Free Fluxes

Dilutant Type D45

A special formula of isopropyl alcohol (IPA) based thinner manufactured from high purity chemicals with all traces of chlorine and water removed.

Physiochemical Characteristics:

Colour	: Yellow
Density at 20°C	: 0.785
Corrosiveness	: None
Liquid classification	: Flammable
Flash point	: Under close control 12°C
	: Under open control 18°C

Instructions for use:

D45 is manufactured as a complimentary product to maintain the correct operational density of MBO 45 Rosin Free types of liquid fluxes.

Rosin Free: MBO 45,

D45 can be added in order to restore the density of flux type MBO 45 in order to maintain the S.G. within the limits of 0.803 and 0.810.

D45 Dilutant may also be used as a cleaner for the removal of flux residues on circuits, or for general cleaning of flux residues from machines and equipment.

D45 Dilutant can be used by immersion or brushing.

Miscellaneous:

Health and Safety: Use in a well ventilated area away from any source of flame or ignition (COSHH sheet available).

Packaging: Throwaway 10litres plastic containers.

Storage: In original hermetically sealed containers, stored at an ideal temperature of around 20°C for 12 months.